

Date: Thursday, 10/01/2008 9:19:26 AM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 36702		
Estimate Number	: 12834		
P.O. Number	: N/A	Part Number	: D33353
This Issue	: 10/01/2008 S.O. No. : N/A	Drawing Number	: D3335 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 34573	Material	: N/A
Written By	:	Due Date	: 17/01/2008
Checked & Approved By	:	Qty:	6 Um: Each
Comment	: Est. A 06.02.10 New issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3335	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Spring

*HS 08/01/10 (6x)*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
Cut spring as per dwg D3335

*HS 08/01/10 (6x)*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*HS 08/01/10 (6x)*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
ID & STOCK *ST 86*

*HS 8/01/10 (6)*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*HS 08/01/11 (6)*

Job Completion



*HS 2008/1/11*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 08/01/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

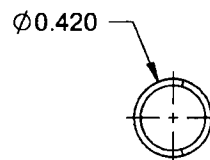
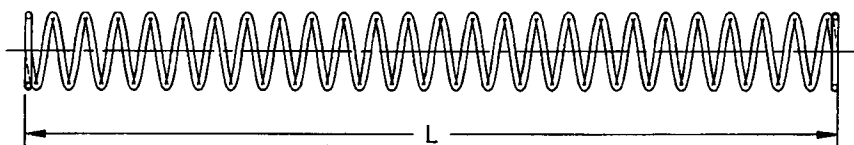
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19	TITLE SPRING SCALE 1:1		
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED  
26/03/09

## SPECIFICATION CONTROL DRAWING



W/O  
36702

DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



### NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".  
2) MATERIAL: SPRING STEEL,  $\phi 0.035$  WIRE  
3) FINISH: LPS PROCYON  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES



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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries